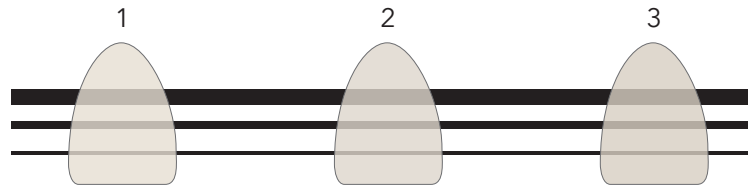
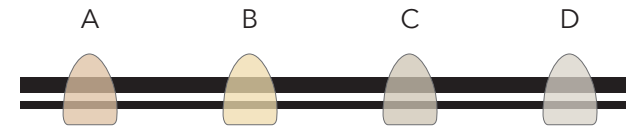


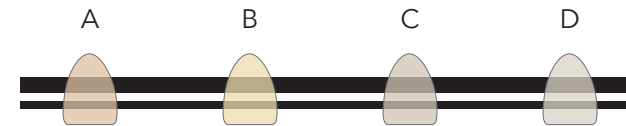
THE ONE



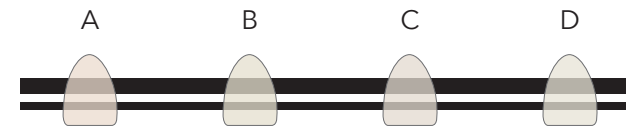
POWDER CROMA HIGH FLUORESCENCE



PASTE CROMA HIGH FLUORESCENCE



PASTE CROMA LIGHT HIGH FLUORESCENCE



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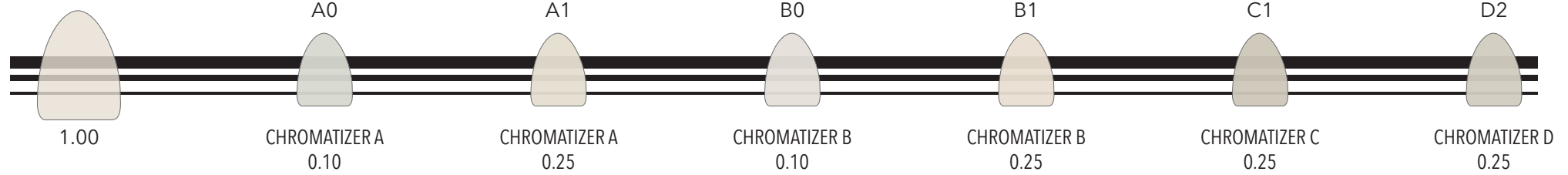
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DENTAL CERAMIC

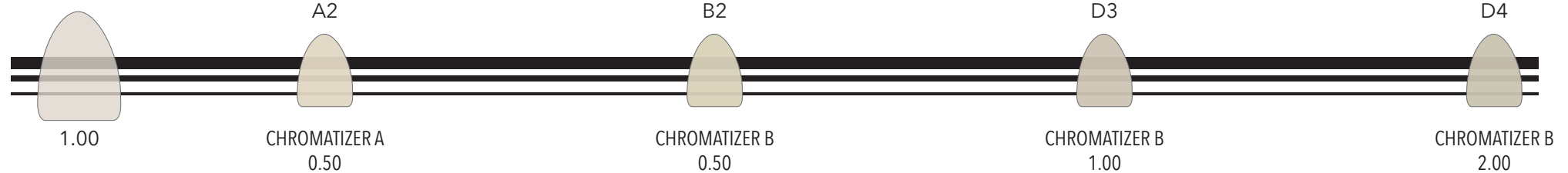
ITALIAN STYLE

REF 00 TAONE 010-1

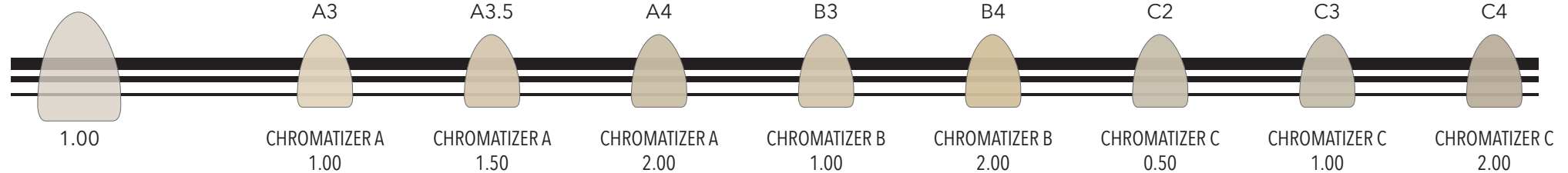
THE ONE 1



THE ONE 2



THE ONE 3



ATTENZIONE: Tutti i valori riportati sono indicativi, le mescole possono variare secondo la sensibilità e le necessità del tecnico, per realizzare una colorazione omogenea quanto più fedele possibile, si consiglia di mettere le polveri NON umidificate all'interno di un recipiente vuoto ed asciutto (un vasetto di ceramica usato è l'ideale) quindi agitare molto bene il composto per un minuto. Estrarre quindi la polvere così ottenuta e utilizzarla secondo necessità.

ATTENZIONE: si consiglia di creare un campione ad hoc ogni qual volta si apportano modifiche e/o si vuole ottenere una tinta non riportata nell'elenco sovrastante.

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DENTAL CERAMIC

 ITALIAN STYLE

REF 00 TAONE 020-1

Color guide A - D	A0	A1	A2	A3	A3,5	A4	A5	B0	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4
LINER	L1	L1	L2	L2	L2	L4	L4	L1	L1	L1	L2	L2	L1	L3	L3	L4	L1	L5	L5
THE ONE	1	1	2	3	3	3	3	1	1	2	3	3	1	3	3	3	1	2	2
STAINS	-	A Light	A Light	A Light	A	A	A	-	B Light	B Light	B	B	C Light	C Light	C Light	C	D Light	D Light	D

PROGRAM	DRY TIME	CLOSE TIME	START TEMP.	SATURATION *	HEAT RATE	FINAL TEMP.**	VACUUM START	VACUUM STOP	HOLD TIME	NOTE
	min	min	°C	min	°C / min	°C	°C	°C	min	
Liner 1st & 2nd	4 - 6	6	450	1	60	1020	450	1020	2	"DRY TIME" and "CLOSE TIME" may change for span bridges or if many items are fired at once.
SiD & Cuspid Dentin	2 - 4	4	400	1	45	850	405	850	1	"DRY TIME" and "CLOSE TIME" may change for span bridges or if many items are fired at once.
THE ONE 1st	2 - 4	4	400	1	45	800 - 840	405	800 - 840	1	"DRY TIME" and "CLOSE TIME" may change for span bridges or if many items are fired at once.
THE ONE 2nd	2 - 4	4	400	1	45	790 - 830	405	790 - 830	1	SECOND FIRING should be -10°C lower than FIRST FIRING.
Stains Fixing	2 - 4	4	400	0	45	700	405	700	1	After firing, stains should appear glossy and shiny, increase DRY TIME for bigger restorations.
Stains Firing	2 - 4	4	400	0	45	750	405	750	1	After firing, stains should appear glossy and shiny, increase DRY TIME for bigger restorations.
Glaze FX	4 - 6	2	400	0	45	770	NO	NO	1	To be used only with paste GLAZE FX, suitable both for layering and press ceramic

GENERAL INFORMATIONS:

All the data shown are indicative and must be modified according to specific cases (long bridges, circular etc.).
A good drying of the restorations is recommended.

*** SATURATION:**

This program can only be run from ovens equipped with this function; ask your oven manufacturer for more information.

**** FINAL TEMPERATURE:**

FINAL TEMPERATURE may vary according to the size of the restoration, single crowns, bridges etc; moreover, it may also vary due to brands, models and the state of wear of the oven.

For IVOCLAR brand ovens and similar, set the VACUUM STOP 1°C lower than the FINAL TEMPERATURE, so as to carry out the HOLD TIME without vacuum.

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DENTAL CERAMIC

 ITALIAN STYLE

REF 31 TABZR 030-1